

1-13-92
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ASH GROVE CEMENT WEST, INC.

Inter-Office Memorandum

Date January 13, 1992

To Dick Cooke ✓

From Ken Rone

Copies to Jim Post ✓

Subject Week Ending 1/11/92

Steve Sheridan ✓

George Wells ✓

Ben McBride ✓

Michael Hunter resumed light duty for his previously resolved back case. There were no quality issues to report.

Two barges of limerock arrived totalling 13,333 tons. The first barge was oversize. Both barges were point stacked due to problems with the stacker's ability to travel down the rails. Productivity on the first barge was 412 tph, the second barge was 494 tph. The final barge is expected Monday. Some rehandling of the rock will be required due to constraints imposed by the pipe routing selected for the Cyclonaire dense phase barge loading project.

The Cyclonaire people arrived on site to implement the Barge Loadout Project.

The monthly Project Progress Mtg. was conducted. Mr. Gunnar Lindau of Fuller Co. was present to offer his opinions on the design of the Preheater Tower and the refractory system.

The new wharf repairs were begun by American Construction. Following this work they will move down to begin work on Baugh's portion. The City requires geotechnical inspection of the pile work. RZA has been notified of this requirement.

We hired a local carpenter to perform miscellaneous modifications and corrections to the office building. These were modifications outside of Baugh's scope.

Baugh presented a COP to me to paint the gypsum board ceilings in the Shop Whse. I left it in their court saying that AGC would not authorize a COP for that work.

A purchase order was issued (belatedly) for the Street Use Permit project. Another was issued for the repairs required for the Finish Mill roof.

Mike Ralls has accepted the position of Maintenance Coordinator. Mike's extensive military training in this field should prove quite an asset to our maintenance efforts. Jon Hille joined the staff on Tuesday as process engineer.

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January 13, 1992
K. RONE

PROGRESS REPORT
SEATTLE PROJECT

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We have made tentative plans to grind only 5000 tons of LaFarge clinker in order to check out the Finish Mill Systems. With this new information, it appears that the 400 ton gypsum inventory will be more than adequate. Thus the order for a 1000 ton spot purchase of gypsum from PBR was called off.

Baugh continues to work 7:30 to 4:00 due to daylight problems. I'd not reported this earlier. Also, a walkout at another Baugh site over poor safety conditions is not likely to spill over to this job.

Underground civil work at the Access Wharf was completed. Concrete pours were carried out at the Pan Conveyor footing. The high pressure compressors and water cooling departments were commissioned as part of the barge unloading systems. AGC personnel provided around the clock monitoring of this system as a favor to Fuller. Final alignment of the reclaim conveyor structure was completed. Initial grading along with some demo work was accomplished along the roadway from Clay Storage and at the new alignment for Track #6. The burner pipe was hung and one of the CEM stations was sent out to repair some freight incurred damage. The detramp conveyors were hung at the Truck Dump and the inert air ducts connected from the Kiln exhaust to the Coal Mill. The Raw Coal Bin withdrawal system was begun. The pedestrian overpass was assembled in preparation for erection next week. Work continues on mechanical piping in the Blending Silo mechanical room. Assembly of the silo withdrawal systems is complete. An acceptance tour was made on another portion of the Dust Collector ducting. Interior finishes and HVAC ducting were being pursued on the Shop Whse.

Next week we will prepare the Monthly Operations Report, the 1991 Operating Summary and the 1991 Report to the President. The monthly Project Budget and Stoneway reconciliation will be completed. We will meet with Baugh and Gary Merlino Construction to coordinate the scheduling of the Storm Sewer Discharge project. The Cyclonaire in-ground work should begin. The last bargeload of limerock should be received. We will be performing preassessment and testing of the internal candidates for positions within the new plant. The LWVT recruitment and assessment work will be in full swing.

ACN